

SpeedCut KPD719 R

SpeedCut KPD719 R is a neat, red colored deep drilling and threading oil specially developed for high pressure machining of stainless steel and other hard metals that are difficult to machine.

Usage

Used in presses, boring, broaching, drawing, deep drilling, facing, milling, reaming, sawing, stamping, tapping, threading and turning. Not used in yellow metals like aluminum, brass and copper.

Features

High Compressive Strength: Thanks to the pressure additive in the additive system is provided resistance to the pressure applied during the process, extend the life of the tool tip.

High Performance Lubricants: It prevent the metal-metal union by showing good lubrication properties in various metalworking applications.

High-Performance Processing: Thanks to its additive the system provides high precision machining performance.

Technical Specifications

Type	-	R100	R150
Colour	Visual	Red	Red
*Kinematic Viscosity @40 °C, cSt	ASTM D 445	92	145
*Density, 15ºC, gr/ml	ASTM D 4052	0,8801	0,9054
*Four Ball Analysis, kgf	ASTM D 2596	700	700

**Data given above are typical properties and may vary slightly.*

Revision Number

01.02.2024 / REV01